MITSUBISHI ELECTRIC

SPLIT-TYPE AIR CONDITIONERS

January 2024
No.OCH774
REVISED EDITION-B

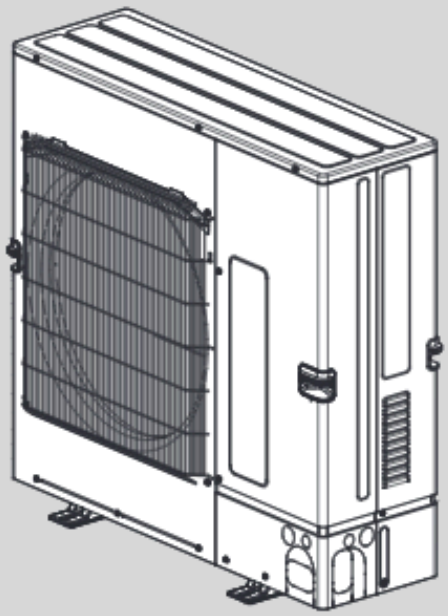
SERVICE MANUAL

R32

Outdoor unit [Model Name]	[Service Ref.]
PUZ-SM100VKA2	PUZ-SM100VKA2.TH
PUZ-SM125VKA2	PUZ-SM125VKA2.TH
PUZ-SM140VKA2	PUZ-SM140VKA2.TH
PUZ-SM100YKA2	PUZ-SM100YKA2.TH
	PUZ-SM100YKA2R1.TH
PUZ-SM125YKA2	PUZ-SM125YKA2.TH
	PUZ-SM125YKA2R1.TH
PUZ-SM140YKA2	PUZ-SM140YKA2.TH
	PUZ-SM140YKA2R1.TH

Revision:
- Connectable indoor units have been added in REVISED EDITION-B.

OCH774A is void.



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PARTS CATALOG (OCB774)

Mr.SLIM

1 REFERENCE MANUAL

INDOOR UNIT SERVICE MANUAL

Model Name	Service Ref.	Service Manual No. Parts Catalog No.
PLA-SM71/100/125/140EA2	PLA-SM71/100/125/140EA2.UK	OCH784 OCB784
PEAD-SM50/60JA(L) PEAD-SM71/100/125/140JA(L)2	PEAD-SM50/60JA(L).UK PEAD-SM71/100/125/140JA(L)2.UK	— BWE021470
	PEAD-SM50/60JA(L).TH PEAD-SM71/100/125/140JA(L)2.TH	— BWE022250

2 SAFETY PRECAUTION

MEANINGS OF SYMBOLS DISPLAYED ON THE UNIT

	**WARNING** (Risk of fire)	This mark is for R32 refrigerant only. Refrigerant type is written on nameplate of outdoor unit. In case that refrigerant type is R32, this unit uses a flammable refrigerant. If refrigerant leaks and comes in contact with fire or heating part, it will create harmful gas and there is risk of fire.
	Read the OPERATION MANUAL carefully before operation.	
	Service personnel are required to carefully read the OPERATION MANUAL and INSTALLATION MANUAL before operation.	
	Further information is available in the OPERATION MANUAL, INSTALLATION MANUAL, and the like.	

2-1. ALWAYS OBSERVE FOR SAFETY

Before obtaining access to terminal, all supply circuits must be disconnected.

2-2. CAUTIONS RELATED TO NEW REFRIGERANT

Cautions for units utilizing refrigerant R32

Preparation before the repair service

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker.
- Discharge the condenser before the work involving the electric parts.

Use new refrigerant pipes.

In case of using the existing pipes for R22, be careful with the following.

- Be sure to clean the pipes and make sure that the insides of the pipes are clean.
- Change flare nut to the one provided with this product. Use a newly flared pipe.
- Avoid using thin pipes.

Precautions during the repair service

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigerating cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.
- When opening or closing the valve below freezing temperatures, refrigerant may spurt out from the gap between the valve stem and the valve body, resulting in injuries.

Use a vacuum pump with a reverse flow check valve.

Vacuum pump oil may flow back into refrigerant cycle and that can cause deterioration of refrigerant oil, etc.

Make sure that the inside and outside of refrigerant piping is clean and it has no contaminants such as sulfur, oxides, dirt, shaving particles, etc., which are hazard to refrigerant cycle.
In addition, use pipes with specified thickness.

Contamination inside refrigerant piping can cause deterioration of refrigerant oil, etc.

Store the piping indoors, and keep both ends of the piping sealed until just before brazing. (Leave elbow joints, etc. in their packaging.)

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

The refrigerant oil applied to flare and flange connections must be ester oil, ether oil or alkylbenzene oil in a small amount.

If large amount of mineral oil enters, that can cause deterioration of refrigerant oil, etc.

Do not use refrigerant other than R32.

If other refrigerant (R22, etc.) is used, chlorine in refrigerant can cause deterioration of refrigerant oil, etc.

Use the following tools specifically designed for use with R32 refrigerant.

The following tools are necessary to use R32 refrigerant.

Tools for R32	
Gauge manifold	Flare tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adaptor
Torque wrench	Electronic refrigerant charging scale

Handle tools with care.

If dirt, dust or moisture enters into refrigerant cycle, that can cause deterioration of refrigerant oil or malfunction of compressor.

Use the specified refrigerant only.

Never use any refrigerant other than that specified.
Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.
Correct refrigerant is specified in the manuals and on the spec labels provided with our products.
We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.